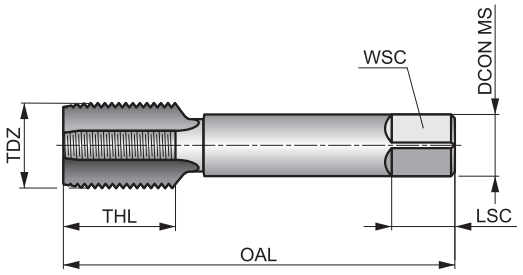
E547

DORMER

Macho de Mano HSS, Canales Rectos, G(BSP), Norma ISO

Una herramienta versátil, adecuada para roscar a mano y a máquina, con diseño recto para agujeros pasantes y ciegos. Disponible con macho cónico N01 para agujeros cortos pasantes, semicónico N02 para agujeros pasantes mas profundos o de acabado N03 para agujeros ciegos. También como juego N07 con machos semicónico y de acabado.



G	ISO 2284	Normal
	1.5×D	HSS
	R	Bright

Grupo de Material de la pieza adecuado y condiciones de corte iniciales (m/min).

P1.1	P1.2	P1.3	P2.1	P2.2	P2.3	P3.1	P3.2	P4.1	K1.1	K1.2	K1.3	K2.1	K2.2
■7	■7	■8	■6	■5	◪4	■4	◪4	◪3	◪12	◪9	◪7	◪12	◪10

K3.1	K3.2	K4.1	K4.2	K5.1	K5.2	N1.3	N2.1	N2.2	N2.3	N3.1	N3.2	N3.3	N4.2	N4.3
◪11	◪8	◪10	◪8	◪11	◪9	◪8	◪11	◪10	◪7	◪17	◪10	◪5	◪5	◪3

Producto	TDZ	TPI	TD (mm)	OAL (mm)	THL (mm)	DCON MS (mm)	WSC (mm)	LSC (mm)	NOF	PHD (mm)
E5471/8N01	1/8	28	9.728	59.0	15	8.00	8.00	9	4	8.80
E5471/8N02	1/8	28	9.728	59.0	15	8.00	6.30	9	4	8.80
E5471/8N03	1/8	28	9.728	59.0	15	8.00	6.30	9	4	8.80
E5471/8N07	1/8	28	9.728	59.0	15	8.00	6.30	9	4	8.80
E5471/4N01	1/4	19	13.157	67.0	19	10.00	8.00	11	4	11.80
E5471/4N02	1/4	19	13.157	67.0	19	10.00	8.00	11	4	11.80
E5471/4N03	1/4	19	13.157	67.0	19	10.00	8.00	11	4	11.80
E5471/4N07	1/4	19	13.157	67.0	19	10.00	8.00	11	4	11.80
E5473/8N01	3/8	19	16.662	75.0	21	12.50	10.00	13	4	15.25
E5473/8N02	3/8	19	16.662	75.0	21	12.50	10.00	13	4	15.25
E5473/8N03	3/8	19	16.662	75.0	21	12.50	10.00	13	4	15.25
E5473/8N07	3/8	19	16.662	75.0	21	12.50	10.00	13	4	15.25
E5471/2N01	1/2	14	20.955	87.0	26	16.00	12.50	16	4	19.00
E5471/2N02	1/2	14	20.955	87.0	26	16.00	12.50	16	4	19.00
E5471/2N03	1/2	14	20.955	87.0	26	16.00	12.50	16	4	19.00
E5471/2N07	1/2	14	20.955	87.0	26	16.00	12.50	16	4	19.00
E5475/8N01	5/8	14	22.911	91.0	26	18.00	14.00	18	4	21.00
E5475/8N02	5/8	14	22.911	91.0	26	18.00	14.00	18	4	21.00
E5475/8N03	5/8	14	22.911	91.0	26	18.00	14.00	18	4	21.00
E5475/8N07	5/8	14	22.911	91.0	26	18.00	14.00	18	4	21.00
E5473/4N01	3/4	14	26.441	96.0	28	20.00	16.00	20	4	24.50
E5473/4N02	3/4	14	26.441	96.0	28	20.00	16.00	20	4	24.50
E5473/4N03	3/4	14	26.441	96.0	28	20.00	16.00	20	4	24.50
E5473/4N07	3/4	14	26.441	96.0	28	20.00	16.00	20	4	24.50
E5477/8N01	7/8	14	30.201	102.0	29	22.40	18.00	22	4	28.25
E5477/8N02	7/8	14	30.201	102.0	29	22.40	18.00	22	4	28.25
E5477/8N03	7/8	14	30.201	102.0	29	22.40	18.00	22	4	28.25
E5471N01	1"	11	33.249	109.0	33	25.00	20.00	24	4	30.75

Producto	TDZ	TPI	TD	OAL	THL	DCON MS	WSC	LSC	NOF	PHD
			(mm)	(mm)	(mm)	(mm)	(mm)	(mm)		(mm)
E5471N02	1″	11	33.249	109.0	33	25.00	20.00	24	4	30.75
E5471N03	1″	11	33.249	109.0	33	25.00	20.00	24	4	30.75
E5471.1/4N01	1.1/4	11	41.910	119.0	36	31.50	25.00	28	6	39.50
E5471.1/4N02	1.1/4	11	41.910	119.0	36	31.50	25.00	28	6	39.50
E5471.1/4N03	1.1/4	11	41.910	119.0	36	31.50	25.00	28	6	39.50
E5471.1/2N01	1.1/2	11	47.803	125.0	37	35.50	28.00	31	6	45.00
E5471.1/2N02	1.1/2	11	47.803	125.0	37	35.50	28.00	31	6	45.00
E5471.1/2N03	1.1/2	11	47.803	125.0	37	35.50	28.00	31	6	45.00
E5472N01	2″	11	59.614	140.0	41	40.00	31.50	34	6	57.00
E5472N02	2″	11	59.614	140.0	41	40.00	31.50	34	6	57.00
E5472N03	2″	11	59.614	140.0	41	40.00	31.50	34	6	57.00