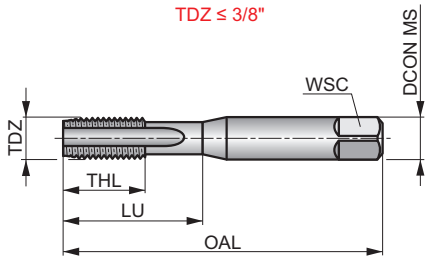
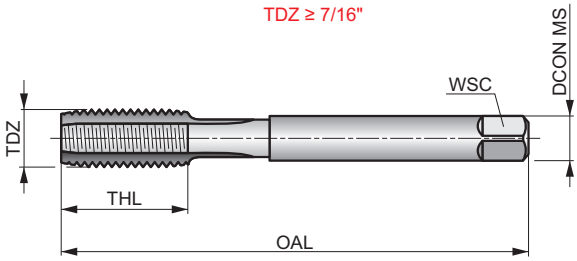
# E536

DORMER

## Macho de Mano HSS, Canales Rectos, BSF, Norma ISO

Una herramienta versátil, adecuada para roscar a mano y a máquina, con diseño recto para agujeros pasantes y ciegos. Disponible como juego de tres machos N06 o por separado, con un macho cónico N01 para agujeros cortos pasantes, semicónico N02 para agujeros pasantes mas profundos o de acabado N03 para agujeros ciegos.




| | | |
|---|---|---|
| BSF | ISO 529 | Medium |
| | 1.5×D | HSS |
| | R | Bright |

Grupo de Material de la pieza adecuado y condiciones de corte iniciales (m/min).

| P1.1 | P1.2 | P1.3 | P2.1 | P2.2 | P2.3 | P3.1 | P3.2 | P4.1 | K1.1 | K1.2 | K1.3 | K2.1 | K2.2 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| ■7 | ■7 | ■8 | ■6 | ■5 | ◪4 | ■4 | ◪4 | ◪3 | ◪12 | ◪9 | ◪7 | ◪12 | ◪10 |

| K3.1 | K3.2 | K4.1 | K4.2 | K5.1 | K5.2 | N1.3 | N2.1 | N2.2 | N2.3 | N3.1 | N3.2 | N3.3 | N4.2 | N4.3 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| ◪11 | ◪8 | ◪10 | ◪8 | ◪11 | ◪9 | ◪8 | ◪11 | ◪10 | ◪7 | ■17 | ■10 | ◪5 | ◪5 | ◪3 |

| Producto | TDZ | TPI | TD (mm) | OAL (mm) | THL (mm) | DCON MS (mm) | WSC (mm) | NOF | PHD (mm) | LU (mm) |
|---|---|---|---|---|---|---|---|---|---|---|
| **E5363/16N01** | 3/16 | 32 | 4.760 | 58.0 | 12 | 5.00 | 4.00 | 3 | 4.00 | 20.00 |
| **E5363/16N02** | 3/16 | 32 | 4.760 | 58.0 | 12 | 5.00 | 4.00 | 3 | 4.00 | 20.00 |
| **E5363/16N03** | 3/16 | 32 | 4.760 | 58.0 | 12 | 5.00 | 4.00 | 3 | 4.00 | 20.00 |
| **E5363/16N06** | 3/16 | 32 | 4.760 | 58.0 | 12 | 5.00 | 4.00 | 3 | 4.00 | 20.00 |
| **E5361/4N01** | 1/4 | 26 | 6.350 | 66.0 | 14 | 6.30 | 5.00 | 3 | 5.30 | 26.00 |
| **E5361/4N02** | 1/4 | 26 | 6.350 | 66.0 | 14 | 6.30 | 5.00 | 3 | 5.30 | 26.00 |
| **E5361/4N03** | 1/4 | 26 | 6.350 | 66.0 | 14 | 6.30 | 5.00 | 3 | 5.30 | 26.00 |
| **E5361/4N06** | 1/4 | 26 | 6.350 | 66.0 | 14 | 6.30 | 5.00 | 3 | 5.30 | 26.00 |
| **E5365/16N01** | 5/16 | 22 | 7.940 | 72.0 | 18 | 8.00 | 6.30 | 3 | 6.80 | 29.00 |
| **E5365/16N02** | 5/16 | 22 | 7.940 | 72.0 | 18 | 8.00 | 6.30 | 3 | 6.80 | 29.00 |
| **E5365/16N03** | 5/16 | 22 | 7.940 | 72.0 | 18 | 8.00 | 6.30 | 3 | 6.80 | 29.00 |
| **E5365/16N06** | 5/16 | 22 | 7.940 | 72.0 | 18 | 8.00 | 6.30 | 3 | 6.80 | 29.00 |
| **E5363/8N01** | 3/8 | 20 | 9.530 | 80.0 | 20 | 10.00 | 8.00 | 3 | 8.30 | 32.00 |
| **E5363/8N02** | 3/8 | 20 | 9.530 | 80.0 | 20 | 10.00 | 8.00 | 3 | 8.30 | 32.00 |
| **E5363/8N03** | 3/8 | 20 | 9.530 | 80.0 | 20 | 10.00 | 8.00 | 3 | 8.30 | 32.00 |
| **E5363/8N06** | 3/8 | 20 | 9.530 | 80.0 | 20 | 10.00 | 8.00 | 3 | 8.30 | 32.00 |
| **E5367/16N01** | 7/16 | 18 | 11.110 | 85.0 | 20 | 8.00 | 6.30 | 3 | 9.70 | – |
| **E5367/16N02** | 7/16 | 18 | 11.110 | 85.0 | 20 | 8.00 | 6.30 | 3 | 9.70 | – |
| **E5367/16N03** | 7/16 | 18 | 11.110 | 85.0 | 20 | 8.00 | 6.30 | 3 | 9.70 | – |
| **E5361/2N01** | 1/2 | 16 | 12.700 | 89.0 | 23 | 9.00 | 7.10 | 3 | 11.00 | – |
| **E5361/2N02** | 1/2 | 16 | 12.700 | 89.0 | 23 | 9.00 | 7.10 | 3 | 11.00 | – |
| **E5361/2N03** | 1/2 | 16 | 12.700 | 89.0 | 23 | 9.00 | 7.10 | 3 | 11.00 | – |
| **E5361/2N06** | 1/2 | 16 | 12.700 | 89.0 | 23 | 9.00 | 7.10 | 3 | 11.00 | – |
| **E5369/16N01** | 9/16 | 16 | 14.280 | 95.0 | 25 | 11.20 | 9.00 | 4 | 12.70 | – |
| **E5369/16N02** | 9/16 | 16 | 14.280 | 95.0 | 25 | 11.20 | 9.00 | 4 | 12.70 | – |
| **E5369/16N03** | 9/16 | 16 | 14.280 | 95.0 | 25 | 11.20 | 9.00 | 4 | 12.70 | – |
| **E5365/8N01** | 5/8 | 14 | 15.880 | 102.0 | 25 | 12.50 | 10.00 | 4 | 14.00 | – |
| **E5365/8N02** | 5/8 | 14 | 15.880 | 102.0 | 25 | 12.50 | 10.00 | 4 | 14.00 | – |

| Producto | TDZ | TPI | TD | OAL | THL | DCON MS | WSC | NOF | PHD | LU |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | (mm) | (mm) | (mm) | (mm) | (mm) | | (mm) | (mm) |
| **E5365/8N03** | 5/8 | 14 | 15.880 | 102.0 | 25 | 12.50 | 10.00 | 4 | 14.00 | – |
| **E5363/4N01** | 3/4 | 12 | 19.050 | 112.0 | 30 | 14.00 | 11.20 | 4 | 17.00 | – |
| **E5363/4N02** | 3/4 | 12 | 19.050 | 112.0 | 30 | 14.00 | 11.20 | 4 | 17.00 | – |
| **E5363/4N03** | 3/4 | 12 | 19.050 | 112.0 | 30 | 14.00 | 11.20 | 4 | 17.00 | – |
| **E5367/8N01** | 7/8 | 11 | 22.230 | 118.0 | 30 | 16.00 | 12.50 | 4 | 19.75 | – |
| **E5367/8N02** | 7/8 | 11 | 22.230 | 118.0 | 30 | 16.00 | 12.50 | 4 | 19.75 | – |
| **E5367/8N03** | 7/8 | 11 | 22.230 | 118.0 | 30 | 16.00 | 12.50 | 4 | 19.75 | – |
| **E5367/8N06** | 7/8 | 11 | 22.230 | 118.0 | 30 | 16.00 | 12.50 | 4 | 19.75 | – |
| **E5361N01** | 1″ | 10 | 25.400 | 130.0 | 36 | 18.00 | 14.00 | 4 | 22.75 | – |
| **E5361N02** | 1″ | 10 | 25.400 | 130.0 | 36 | 18.00 | 14.00 | 4 | 22.75 | – |
| **E5361N03** | 1″ | 10 | 25.400 | 130.0 | 36 | 18.00 | 14.00 | 4 | 22.75 | – |