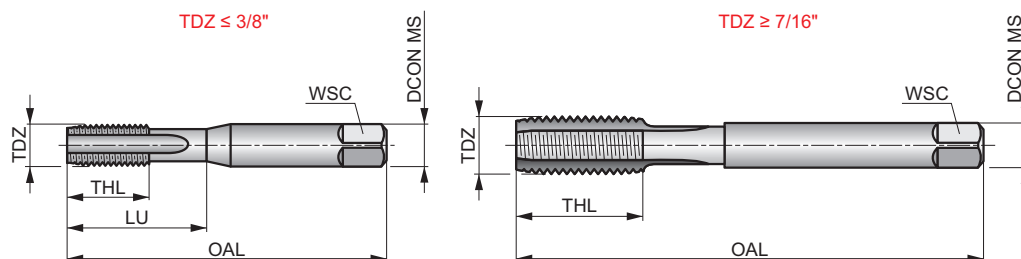


E531



Macho de Mano HSS, Canales Rectos, BSW, Norma ISO

Una herramienta versátil, adecuada para roscar a mano y a máquina, con diseño recto para agujeros pasantes y ciegos. Disponible como juego de tres machos NO6 o por separado, con un macho cónico NO1 para agujeros cortos pasantes, semicónico NO2 para agujeros pasantes mas profundos o de acabado NO3 para agujeros ciegos.



	ISO 529	Medium
	1.5xD	HSS
	R	Bright

Grupo de Material de la pieza adecuado y condiciones de corte iniciales (m/min).

P1.1 ■7	P1.2 ■7	P1.3 ■8	P2.1 ■6	P2.2 ■5	P2.3 ▣4	P3.1 ■4	P3.2 ▣4	P4.1 ▣3	K1.1 ▣12	K1.2 ▣9	K1.3 ▣7	K2.1 ▣12	K2.2 ▣10
K3.1 ▣11	K3.2 ▣8	K4.1 ▣10	K4.2 ▣8	K5.1 ▣11	K5.2 ▣9	N1.3 ▣8	N2.1 ▣11	N2.2 ▣10	N2.3 ▣7	N3.1 ■17	N3.2 ■10	N3.3 ▣5	N4.2 ▣5
N4.3 ▣3													

Producto	TDZ	TPI	TD	OAL	THL	DCON MS	WSC	NOF	PHD	LU
			(mm)	(mm)	(mm)	(mm)	(mm)		(mm)	(mm)
E5311/8N01	1/8	40	3.175	48.0	12.5	3.15	2.50	3	2.55	12.50
E5311/8N02	1/8	40	3.175	48.0	12.5	3.15	2.50	3	2.55	12.50
E5311/8N03	1/8	40	3.175	48.0	12.5	3.15	2.50	3	2.55	12.50
E5311/8N06	1/8	40	3.175	48.0	12.5	3.15	2.50	3	2.55	12.50
E5315/32N01	5/32	32	3.969	53.0	14	4.00	3.15	3	3.20	14.00
E5315/32N02	5/32	32	3.969	53.0	14	4.00	3.15	3	3.20	14.00
E5315/32N03	5/32	32	3.969	53.0	14	4.00	3.15	3	3.20	14.00
E5315/32N06	5/32	32	3.969	53.0	14	4.00	3.15	3	3.20	14.00
E5313/16N01	3/16	24	4.763	58.0	11	5.00	4.00	3	3.70	20.00
E5313/16N02	3/16	24	4.763	58.0	11	5.00	4.00	3	3.70	20.00
E5313/16N03	3/16	24	4.763	58.0	11	5.00	4.00	3	3.70	20.00
E5313/16N06	3/16	24	4.763	58.0	11	5.00	4.00	3	3.70	20.00
E5311/4N01	1/4	20	6.350	66.0	13	6.30	5.00	3	5.10	26.00
E5311/4N02	1/4	20	6.350	66.0	13	6.30	5.00	3	5.10	26.00
E5311/4N03	1/4	20	6.350	66.0	13	6.30	5.00	3	5.10	26.00
E5311/4N06	1/4	20	6.350	66.0	13	6.30	5.00	3	5.10	26.00
E5315/16N01	5/16	18	7.938	72.0	16	8.00	6.30	3	6.50	29.00
E5315/16N02	5/16	18	7.938	72.0	16	8.00	6.30	3	6.50	29.00
E5315/16N03	5/16	18	7.938	72.0	16	8.00	6.30	3	6.50	29.00
E5315/16N06	5/16	18	7.938	72.0	16	8.00	6.30	3	6.50	29.00
E5313/8N01	3/8	16	9.525	80.0	18	10.00	8.00	3	7.90	32.00
E5313/8N02	3/8	16	9.525	80.0	18	10.00	8.00	3	7.90	32.00
E5313/8N03	3/8	16	9.525	80.0	18	10.00	8.00	3	7.90	32.00
E5313/8N06	3/8	16	9.525	80.0	18	10.00	8.00	3	7.90	32.00
E5317/16N01	7/16	14	11.112	85.0	19	8.00	6.30	3	9.20	-
E5317/16N02	7/16	14	11.112	85.0	19	8.00	6.30	3	9.20	-
E5317/16N03	7/16	14	11.112	85.0	19	8.00	6.30	3	9.20	-
E5317/16N06	7/16	14	11.112	85.0	19	8.00	6.30	3	9.20	-



Producto	TDZ	TPI	TD	OAL	THL	DCON MS	WSC	NOF	PHD	LU
			(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)
E5311/2N01	1/2	12	12.700	89.0	22	9.00	7.10	3	10.50	—
E5311/2N02	1/2	12	12.700	89.0	22	9.00	7.10	3	10.50	—
E5311/2N03	1/2	12	12.700	89.0	22	9.00	7.10	3	10.50	—
E5311/2N06	1/2	12	12.700	89.0	22	9.00	7.10	3	10.50	—
E5315/8N01	5/8	11	15.875	102.0	24	12.50	10.00	4	13.50	—
E5315/8N02	5/8	11	15.875	102.0	24	12.50	10.00	4	13.50	—
E5315/8N03	5/8	11	15.875	102.0	24	12.50	10.00	4	13.50	—
E5315/8N06	5/8	11	15.875	102.0	24	12.50	10.00	4	13.50	—
E5313/4N01	3/4	10	19.050	112.0	29	14.00	11.20	4	16.50	—
E5313/4N02	3/4	10	19.050	112.0	29	14.00	11.20	4	16.50	—
E5313/4N03	3/4	10	19.050	112.0	29	14.00	11.20	4	16.50	—
E5313/4N06	3/4	10	19.050	112.0	29	14.00	11.20	4	16.50	—
E5311N01	1"	8	25.400	130.0	35	18.00	14.00	4	22.00	—
E5311N02	1"	8	25.400	130.0	35	18.00	14.00	4	22.00	—
E5311N03	1"	8	25.400	130.0	35	18.00	14.00	4	22.00	—
E5311N06	1"	8	25.400	130.0	35	18.00	14.00	4	22.00	—