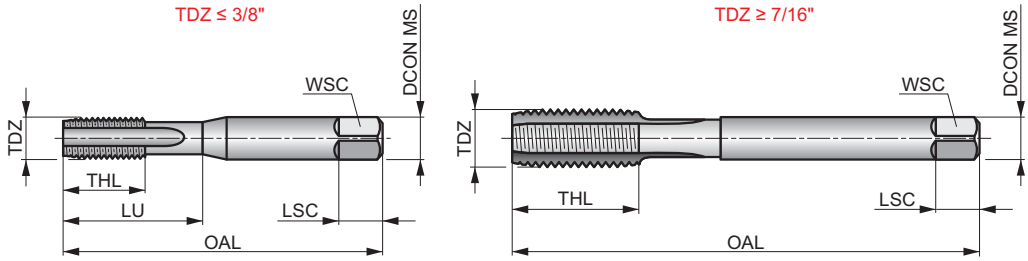
E515

DORMER

Macho de Mano HSS, Canales Rectos, UNC, Norma ISO

Una herramienta versátil, adecuada para roscar a mano y a máquina, con diseño recto para agujeros pasantes y ciegos. Disponible como juego de tres machos N06 o por separado, con un macho cónico N01 para agujeros cortos pasantes, semicónico N02 para agujeros pasantes mas profundos o de acabado N03 para agujeros ciegos.



UNC	ISO 529	2B
	1.5×D	HSS
	R	Bright

Grupo de Material de la pieza adecuado y condiciones de corte iniciales (m/min).

P1.1	P1.2	P1.3	P2.1	P2.2	P2.3	P3.1	P3.2	P4.1	K1.1	K1.2	K1.3	K2.1	K2.2
■7	■7	■8	■6	■5	◪4	■4	◪4	◪3	◪12	◪9	◪7	◪12	◪10

K3.1	K3.2	K4.1	K4.2	K5.1	K5.2	N1.3	N2.1	N2.2	N2.3	N3.1	N3.2	N3.3	N4.2	N4.3
◪11	◪8	◪10	◪8	◪11	◪9	◪8	◪11	◪10	◪7	■17	■10	◪5	◪5	◪3

Los productos de esta serie también están disponibles en forma de Set con terrajas. Por favor, vea L120.

Producto	TDZ	TPI	TD (mm)	OAL (mm)	THL (mm)	DCON MS (mm)	WSC (mm)	LSC (mm)	NOF	PHD (mm)	LU (mm)
E5151-64N01	1	64	1.854	41.0	8	2.50	2.00	4	2	1.55	8.00
E5151-64N02	1	64	1.854	41.0	8	2.50	2.00	4	2	1.55	8.00
E5151-64N03	1	64	1.854	41.0	8	2.50	2.00	4	2	1.55	8.00
E5151-64N06	1	64	1.854	41.0	8	2.50	2.00	4	2	1.55	8.00
E5152-56N01	2	56	2.184	44.5	9.5	2.80	2.24	5	3	1.85	9.50
E5152-56N02	2	56	2.184	44.5	9.5	2.80	2.24	5	3	1.85	9.50
E5152-56N03	2	56	2.184	44.5	9.5	2.80	2.24	5	3	1.85	9.50
E5152-56N06	2	56	2.184	44.5	9.5	2.80	2.24	5	3	1.85	9.50
E5153-48N01	3	48	2.515	44.5	9.5	2.80	2.24	5	3	2.10	9.50
E5153-48N02	3	48	2.515	44.5	9.5	2.80	2.24	5	3	2.10	9.50
E5153-48N03	3	48	2.515	44.5	9.5	2.80	2.24	5	3	2.10	9.50
E5153-48N06	3	48	2.515	44.5	9.5	2.80	2.24	5	3	2.10	9.50
E5154-40N01	4	40	2.845	48.0	12.5	3.15	2.50	5	3	2.35	12.50
E5154-40N02	4	40	2.845	48.0	12.5	3.15	2.50	5	3	2.35	12.50
E5154-40N03	4	40	2.845	48.0	12.5	3.15	2.50	5	3	2.35	12.50
E5154-40N06	4	40	2.845	48.0	12.5	3.15	2.50	5	3	2.35	12.50
E5155-40N01	5	40	3.175	48.0	12.5	3.15	2.50	5	3	2.65	12.50
E5155-40N02	5	40	3.175	48.0	12.5	3.15	2.50	5	3	2.65	12.50
E5155-40N03	5	40	3.175	48.0	12.5	3.15	2.50	5	3	2.65	12.50
E5155-40N06	5	40	3.175	48.0	12.5	3.15	2.50	5	3	2.65	12.50
E5156-32N01	6	32	3.505	50.0	14	3.55	2.80	5	3	2.85	14.00
E5156-32N02	6	32	3.505	50.0	14	3.55	2.80	5	3	2.85	14.00
E5156-32N03	6	32	3.505	50.0	14	3.55	2.80	5	3	2.85	14.00
E5156-32N06	6	32	3.505	50.0	14	3.55	2.80	5	3	2.85	14.00
E5158-32N01	8	32	4.166	53.0	9.5	4.50	3.55	6	3	3.50	17.00
E5158-32N02	8	32	4.166	53.0	9.5	4.50	3.55	6	3	3.50	17.00
E5158-32N03	8	32	4.166	53.0	9.5	4.50	3.55	6	3	3.50	17.00

Producto	TDZ	TPI	TD	OAL	THL	DCON MS	WSC	LSC	NOF	PHD	LU
			(mm)	(mm)	(mm)	(mm)	(mm)	(mm)		(mm)	(mm)
E5158-32N06	8	32	4.166	53.0	9.5	4.50	3.55	6	3	3.50	17.00
E51510-24N01	10	24	4.826	58.0	11	5.00	4.00	7	3	3.90	20.00
E51510-24N02	10	24	4.826	58.0	11	5.00	4.00	7	3	3.90	20.00
E51510-24N03	10	24	4.826	58.0	11	5.00	4.00	7	3	3.90	20.00
E51510-24N06	10	24	4.826	58.0	11	5.00	4.00	7	3	3.90	20.00
E51512-24N01	12	24	5.486	62.0	12	5.60	4.50	7	3	4.50	21.00
E51512-24N02	12	24	5.486	62.0	12	5.60	4.50	7	3	4.50	21.00
E51512-24N03	12	24	5.486	62.0	12	5.60	4.50	7	3	4.50	21.00
E51512-24N06	12	24	5.486	62.0	12	5.60	4.50	7	3	4.50	21.00
E5151/4N01	1/4	20	6.350	66.0	13	6.30	5.00	8	3	5.10	26.00
E5151/4N02	1/4	20	6.350	66.0	13	6.30	5.00	8	3	5.10	26.00
E5151/4N03	1/4	20	6.350	66.0	13	6.30	5.00	8	3	5.10	26.00
E5151/4N06	1/4	20	6.350	66.0	13	6.30	5.00	8	3	5.10	26.00
E5155/16N01	5/16	18	7.938	72.0	16	8.00	6.30	9	3	6.60	29.00
E5155/16N02	5/16	18	7.938	72.0	16	8.00	6.30	9	3	6.60	29.00
E5155/16N03	5/16	18	7.938	72.0	16	8.00	6.30	9	3	6.60	29.00
E5155/16N06	5/16	18	7.938	72.0	16	8.00	6.30	9	3	6.60	29.00
E5153/8N01	3/8	16	9.525	80.0	18	10.00	8.00	11	3	8.00	32.00
E5153/8N02	3/8	16	9.525	80.0	18	10.00	8.00	11	3	8.00	32.00
E5153/8N03	3/8	16	9.525	80.0	18	10.00	8.00	11	3	8.00	32.00
E5153/8N06	3/8	16	9.525	80.0	18	10.00	8.00	11	3	8.00	32.00
E5157/16N01	7/16	14	11.112	85.0	19	8.00	6.30	9	3	9.40	–
E5157/16N02	7/16	14	11.112	85.0	19	8.00	6.30	9	3	9.40	–
E5157/16N03	7/16	14	11.112	85.0	19	8.00	6.30	9	3	9.40	–
E5157/16N06	7/16	14	11.112	85.0	19	8.00	6.30	9	3	9.40	–
E5151/2N01	1/2	13	12.700	89.0	22	9.00	7.10	10	3	10.80	–
E5151/2N02	1/2	13	12.700	89.0	22	9.00	7.10	10	3	10.80	–
E5151/2N03	1/2	13	12.700	89.0	22	9.00	7.10	10	3	10.80	–
E5151/2N06	1/2	13	12.700	89.0	22	9.00	7.10	10	3	10.80	–
E5159/16N01	9/16	12	14.288	95.0	24	11.20	9.00	12	4	12.20	–
E5159/16N02	9/16	12	14.288	95.0	24	11.20	9.00	12	4	12.20	–
E5159/16N03	9/16	12	14.288	95.0	24	11.20	9.00	12	4	12.20	–
E5159/16N06	9/16	12	14.288	95.0	24	11.20	9.00	12	4	12.20	–
E5155/8N01	5/8	11	15.875	102.0	24	12.50	10.00	13	4	13.50	–
E5155/8N02	5/8	11	15.875	102.0	24	12.50	10.00	13	4	13.50	–
E5155/8N03	5/8	11	15.875	102.0	24	12.50	10.00	13	4	13.50	–
E5155/8N06	5/8	11	15.875	102.0	24	12.50	10.00	13	4	13.50	–
E5153/4N01	3/4	10	19.050	112.0	29	14.00	11.20	14	4	16.50	–
E5153/4N02	3/4	10	19.050	112.0	29	14.00	11.20	14	4	16.50	–
E5153/4N03	3/4	10	19.050	112.0	29	14.00	11.20	14	4	16.50	–
E5153/4N06	3/4	10	19.050	112.0	29	14.00	11.20	14	4	16.50	–
E5157/8N01	7/8	9	22.225	118.0	29	16.00	12.50	16	4	19.50	–
E5157/8N02	7/8	9	22.225	118.0	29	16.00	12.50	16	4	19.50	–
E5157/8N03	7/8	9	22.225	118.0	29	16.00	12.50	16	4	19.50	–
E5157/8N06	7/8	9	22.225	118.0	29	16.00	12.50	16	4	19.50	–
E5151N03	1″	8	25.400	130.0	35	18.00	14.00	18	4	22.25	–
E5151N01	1″	8	25.400	130.0	35	18.00	14.00	18	4	22.25	–
E5151N02	1″	8	25.400	130.0	35	18.00	14.00	18	4	22.25	–
E5151N06	1″	8	25.400	130.0	35	18.00	14.00	18	4	22.25	–
E5151.1/8N01	1.1/8	7	28.575	138.0	35	20.00	16.00	20	4	25.00	–
E5151.1/8N02	1.1/8	7	28.575	138.0	35	20.00	16.00	20	4	25.00	–
E5151.1/8N03	1.1/8	7	28.575	138.0	35	20.00	16.00	20	4	25.00	–
E5151.1/4N01	1.1/4	7	31.750	151.0	41	22.40	18.00	22	4	28.00	–
E5151.1/4N02	1.1/4	7	31.750	151.0	41	22.40	18.00	22	4	28.00	–
E5151.1/4N03	1.1/4	7	31.750	151.0	41	22.40	18.00	22	4	28.00	–
E5151.3/8N01	1.3/8	6	34.925	162.0	47	25.00	20.00	24	4	30.75	–
E5151.3/8N02	1.3/8	6	34.925	162.0	47	25.00	20.00	24	4	30.75	–
E5151.3/8N03	1.3/8	6	34.925	162.0	47	25.00	20.00	24	4	30.75	–
E5151.1/2N01	1.1/2	6	38.100	170.0	47	28.00	22.40	26	4	34.00	–
E5151.1/2N02	1.1/2	6	38.100	170.0	47	28.00	22.40	26	4	34.00	–
E5151.1/2N03	1.1/2	6	38.100	170.0	47	28.00	22.40	26	4	34.00	–
E5151.3/4N01	1.3/4	5	44.450	187.0	54	31.50	25.00	28	6	39.50	–
E5151.3/4N02	1.3/4	5	44.450	187.0	54	31.50	25.00	28	6	39.50	–
E5151.3/4N03	1.3/4	5	44.450	187.0	54	31.50	25.00	28	6	39.50	–
E5152N03	2″	4.5	50.800	200.0	60	35.50	28.00	31	6	45.00	–
E5152N01	2″	4.5	50.800	200.0	60	35.50	28.00	31	6	45.00	–
E5152N02	2″	4.5	50.800	200.0	60	35.50	28.00	31	6	45.00	–