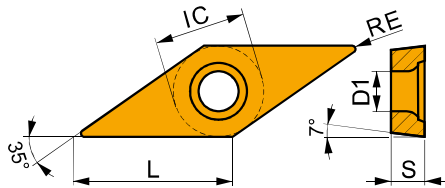




VCGW

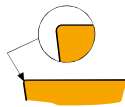


	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1303	7.940	3.40	13.80	3.18



Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto	RE	P			M			K			N			S			H		
		vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



Para acabado fino a semi-desbaste con corte continuo y ligeramente interrumpido.

VCGW 130302	T5305	0.2	—	—	—	—	—	—	170	0.08	1.3	—	—	—	—	—	—	35	0.15	1.0
VCGW 130304	T5305	0.4	—	—	—	—	—	—	165	0.10	1.3	—	—	—	—	—	—	35	0.15	1.0
VCGW 130308	T5305	0.8	—	—	—	—	—	—	160	0.18	1.3	—	—	—	—	—	—	30	0.15	1.0