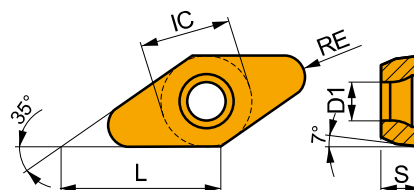


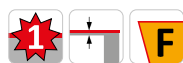
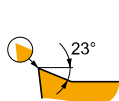
VC GT 22-FA

	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
2205	12.700	5.20	22.00	5.50



Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto	RE	P			M			K			N			S			H		
		vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)



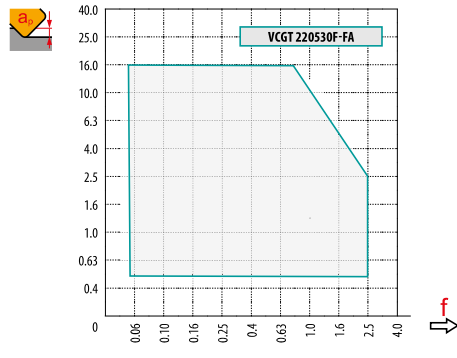
Geometría FA muy positiva para mecanizado medio a desbaste.

VC GT 220530F-FA	HF7	3.0	—	—	—	—	—	—	—	—	210	0.48	1.0	—	—	—	—	—	—
------------------	-----	-----	---	---	---	---	---	---	---	---	-----	------	-----	---	---	---	---	---	---



a_e DC	5 %	10 %	15 %	20 %	25 %	30 %	40 %	50 %	60 %	70 %	75 %	80 %	90 %	100 %
	1.48	1.35	1.27	1.22	1.19	1.16	1.11	1.08	1.05	1.03	1.00	1.00	1.00	1.00
	2.20	1.60	1.35	1.20	1.10	0.95	0.85	0.75	0.85	0.95	1.00	1.00	1.00	1.00
	0.64	0.64	0.64	0.64	0.64	0.65	0.65	0.67	0.68	0.71	0.72	0.74	0.79	1.00

	VCGT 22-FA
	3.0
	—



	0.5	3.0	12.0
	0.86	0.31	0.05

32	8.0	12.0/87
40	8.0	12.0/87
50	6.0	10.4/100
63	4.2	7.2/100
80	3.1	5.3/100

	DMIN	DMAX		
32	42.0	64.0	4.2	12.0
40	58.0	80.0	7.7	12.0
50	78.0	100.0	9.0	12.0
63	104.0	126.0	9.3	12.0
80	138.0	160.0	9.7	12.0

	9
--	---

		3	5	10	15	20	30	40	50	60	80	100
32		0.620	0.800	1.131	1.386	1.600	1.960	2.263	2.530	2.771	3.200	3.578
40		0.693	0.894	1.265	1.549	1.789	2.191	2.530	2.828	3.098	3.578	4.000
50		0.775	1.000	1.414	1.732	2.000	2.449	2.828	3.162	3.464	4.000	4.472
63		0.869	1.122	1.587	1.944	2.245	2.750	3.175	3.550	3.888	4.490	5.020
80		0.980	1.265	1.789	2.191	2.530	3.098	3.578	4.000	4.382	5.060	5.657
		3	5	10	15	20	30	40	50	60	80	100
3.0		0.268	0.346	0.490	0.600	0.693	0.849	0.980	1.095	1.200	1.386	1.549