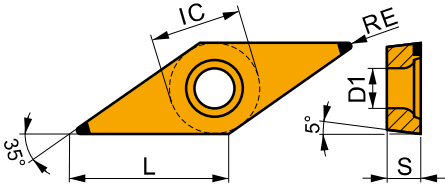




VBGW CBN

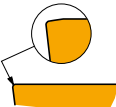


	IC	D1	L	S
(mm)	(mm)	(mm)	(mm)	(mm)
1604	9.525	4.50	16.00	4.76



Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto		RE	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
		(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)




Para acabado con corte continuo.

VBGW 160404S01020B	TB310	0.4	—	—	—	—	—	—	340	0.10	0.4	—	—	—	90	0.07	0.3	70	0.15	1.0
VBGW 160408S01020B	TB310	0.8	—	—	—	—	—	—	350	0.15	0.6	—	—	—	90	0.11	0.5	70	0.15	1.0