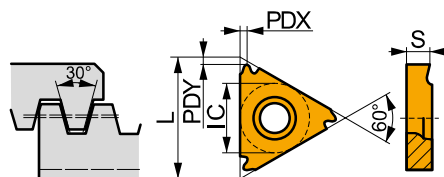


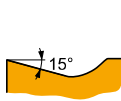
# TN TR INT

|    | IC     | L     | S    |
|----|--------|-------|------|
|    | (mm)   | (mm)  | (mm) |
| 16 | 9.525  | 16.50 | 3.47 |
| 22 | 12.700 | 22.00 | 4.71 |



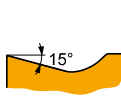
Valores de inicio adecuados para la velocidad de corte (vc). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

| Producto | RE   | P             | M             | K             | N             | S             | H             | TP   | TPI | PDX  | PDY  |
|----------|------|---------------|---------------|---------------|---------------|---------------|---------------|------|-----|------|------|
|          | (mm) | vc<br>(m/min) | vc<br>(m/min) | vc<br>(m/min) | vc<br>(m/min) | vc<br>(m/min) | vc<br>(m/min) | (mm) |     | (mm) | (mm) |



TN TR NR interior, con geometría a derecha, para mecanizado de roscas Trapezoidales con corte continuo.

|              |       |   |     |    |     |     |    |   |      |   |     |     |
|--------------|-------|---|-----|----|-----|-----|----|---|------|---|-----|-----|
| TN 16NR150TR | T8030 | — | 160 | 95 | 150 | 480 | 40 | — | 1.50 | — | 0.8 | 0.9 |
| TN 16NR200TR | T8030 | — | 160 | 95 | 150 | 480 | 40 | — | 2.00 | — | 1.5 | 1.3 |
| TN 16NR300TR | T8030 | — | 160 | 95 | 150 | 480 | 40 | — | 3.00 | — | 1.6 | 1.3 |
| TN 22NR400TR | T8030 | — | 160 | 95 | 150 | 480 | 40 | — | 4.00 | — | 2.2 | 1.8 |
| TN 22NR500TR | T8030 | — | 160 | 95 | 150 | 480 | 40 | — | 5.00 | — | 2.2 | 1.8 |



TN TR NL interior, con geometría a izquierda, para mecanizado de roscas Trapezoidales con corte continuo.

|              |       |   |     |    |     |     |    |   |      |   |     |     |
|--------------|-------|---|-----|----|-----|-----|----|---|------|---|-----|-----|
| TN 16NL150TR | T8030 | — | 160 | 95 | 150 | 480 | 40 | — | 1.50 | — | 0.8 | 0.9 |
| TN 16NL200TR | T8030 | — | 160 | 95 | 150 | 480 | 40 | — | 2.00 | — | 1.5 | 1.3 |
| TN 16NL300TR | T8030 | — | 160 | 95 | 150 | 480 | 40 | — | 3.00 | — | 1.6 | 1.3 |
| TN 22NL400TR | T8030 | — | 160 | 95 | 150 | 480 | 40 | — | 4.00 | — | 2.2 | 1.8 |
| TN 22NL500TR | T8030 | — | 160 | 95 | 150 | 480 | 40 | — | 5.00 | — | 2.2 | 1.8 |