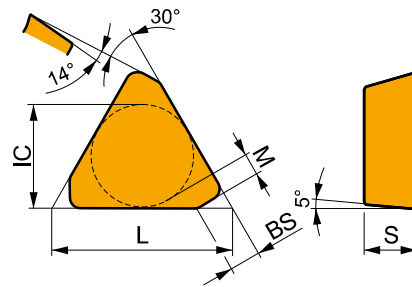


TBMR 27

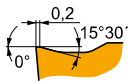


	BS	IC	L	M	S
	(mm)	(mm)	(mm)	(mm)	(mm)
2707	4.61	15.875	27.50	3	7.94



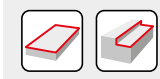
Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto	RE	P			M			K			N			S			H		
		vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)



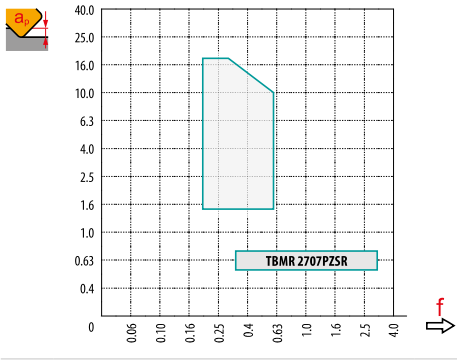
Diseño robusto para mecanizado pesado.

TBMR 2707PZSR	M8326	—	130	0.20	11.0	—	—	—	120	0.20	11.0	—	—	—	—	—	—	—	—
	M8346	—	110	0.20	11.0	65	0.20	11.0	—	—	—	—	—	—	—	—	—	—	—



a_s DC	5 %	10 %	15 %	20 %	25 %	30 %	40 %	50 %	60 %	70 %	75 %	80 %	90 %	100 %
	1.48	1.35	1.27	1.22	1.19	1.16	1.11	1.08	1.05	1.03	1.00	1.00	1.00	1.00
	2.20	1.60	1.35	1.20	1.10	0.95	0.85	0.75	0.85	0.95	1.00	1.00	1.00	1.00
	0.64	0.64	0.64	0.64	0.64	0.65	0.65	0.67	0.68	0.71	0.72	0.74	0.79	1.00

	TBMR 27
	—
	2.70



	1.5	8.0	18.0
	0.60	0.39	0.24