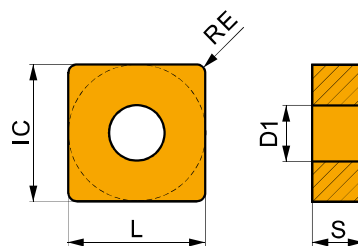




## SNGA CER

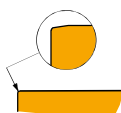


|      | IC     | D1   | L     | S    |
|------|--------|------|-------|------|
|      | (mm)   | (mm) | (mm)  | (mm) |
| 1204 | 12.700 | 5.16 | 12.70 | 4.76 |



Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

| Producto | RE   | P       |          |      | M       |          |      | K       |          |      | N       |          |      | S       |          |      | H       |          |      |
|----------|------|---------|----------|------|---------|----------|------|---------|----------|------|---------|----------|------|---------|----------|------|---------|----------|------|
|          |      | vc      | f        | ap   | vc      | f        | ap   | vc      | f        | ap   | vc      | f        | ap   | vc      | f        | ap   | vc      | f        | ap   |
|          | (mm) | (m/min) | (mm/rev) | (mm) | (m/min) | (mm/rev) | (mm) | (m/min) | (mm/rev) | (mm) | (m/min) | (mm/rev) | (mm) | (m/min) | (mm/rev) | (mm) | (m/min) | (mm/rev) | (mm) |



Para mecanizado con altas velocidades y corte continuo.

|                    |       |     |   |   |   |   |   |   |     |      |     |   |   |   |   |   |   |   |   |
|--------------------|-------|-----|---|---|---|---|---|---|-----|------|-----|---|---|---|---|---|---|---|---|
| SNGA 120408 T01025 | TC100 | 0.8 | — | — | — | — | — | — | 575 | 0.20 | 2.0 | — | — | — | — | — | — | — | — |
| SNGA 120412 T01020 | TC100 | 1.2 | — | — | — | — | — | — | 565 | 0.25 | 2.0 | — | — | — | — | — | — | — | — |