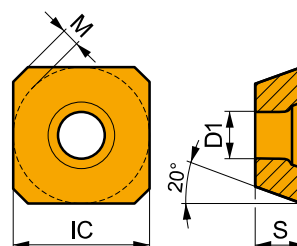
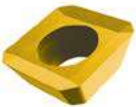
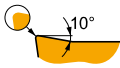
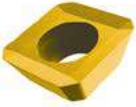
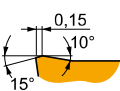


# SEET 12

|      | IC     | D1   | M    | S    |
|------|--------|------|------|------|
|      | (mm)   | (mm) | (mm) | (mm) |
| 1204 | 12.700 | 5.50 | 2    | 4.76 |



Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

| Producto                                                                                                                                                             | RE                                                                                | P                                                            |            |      | M       |            |      | K       |            |      | N       |            |      | S       |            |      | H       |            |      |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|--------------------------------------------------------------|------------|------|---------|------------|------|---------|------------|------|---------|------------|------|---------|------------|------|---------|------------|------|
|                                                                                                                                                                      |                                                                                   | vc                                                           | f          | ap   | vc      | f          | ap   | vc      | f          | ap   | vc      | f          | ap   | vc      | f          | ap   | vc      | f          | ap   |
|                                                                                                                                                                      | (mm)                                                                              | (m/min)                                                      | (mm/tooth) | (mm) | (m/min) | (mm/tooth) | (mm) | (m/min) | (mm/tooth) | (mm) | (m/min) | (mm/tooth) | (mm) | (m/min) | (mm/tooth) | (mm) | (m/min) | (mm/tooth) | (mm) |
|     |  | Preparación del filo AFEN, geometría positiva para todo uso. |            |      |         |            |      |         |            |      |         |            |      |         |            |      |         |            |      |
|                                                                                                                                                                      |                                                                                   | 265                                                          | 0.24       | 2.5  | 155     | 0.22       | 2.5  | 250     | 0.24       | 2.5  | —       | —          | —    | 65      | 0.22       | 2.0  | —       | —          | —    |
|   |  | Preparación del filo AFSN, geometría positiva para todo uso. |            |      |         |            |      |         |            |      |         |            |      |         |            |      |         |            |      |
|                                                                                                                                                                      |                                                                                   | 265                                                          | 0.23       | 2.5  | 155     | 0.21       | 2.5  | 250     | 0.23       | 2.5  | —       | —          | —    | 65      | 0.21       | 2.0  | —       | —          | —    |
| SEET 1204AFSN                                                                                                                                                        | 8215                                                                              | —                                                            | 265        | 0.23 | 2.5     | 155        | 0.21 | 2.5     | 250        | 0.23 | 2.5     | —          | —    | —       | 65         | 0.21 | 2.0     | —          | —    |
|                                                                                                                                                                      | M8330                                                                             | —                                                            | 265        | 0.24 | 2.5     | 155        | 0.22 | 2.5     | 250        | 0.24 | 2.5     | —          | —    | —       | 65         | 0.22 | 2.0     | —          | —    |
|                                                                                                                                                                      | M8340                                                                             | —                                                            | 240        | 0.25 | 2.5     | 140        | 0.23 | 2.5     | 225        | 0.25 | 2.5     | —          | —    | —       | 60         | 0.23 | 2.0     | —          | —    |
|                                                                                                                                                                      | M9325                                                                             | —                                                            | 340        | 0.20 | 2.5     | —          | —    | —       | 320        | 0.20 | 2.5     | —          | —    | —       | —          | —    | —       | —          | —    |
| SEET 1204AFSN                                                                                                                                                        | M9340                                                                             | —                                                            | 290        | 0.23 | 2.5     | 170        | 0.21 | 2.5     | —          | —    | —       | —          | —    | —       | 70         | 0.21 | 2.0     | —          | —    |