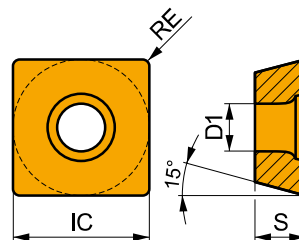


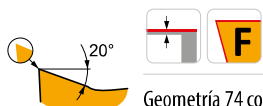
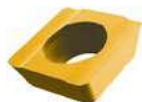
SDEX 09

	IC	D1	S
	(mm)	(mm)	(mm)
0903	9.525	4.40	3.18



Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto	RE	P			M			K			N			S			H		
		vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)

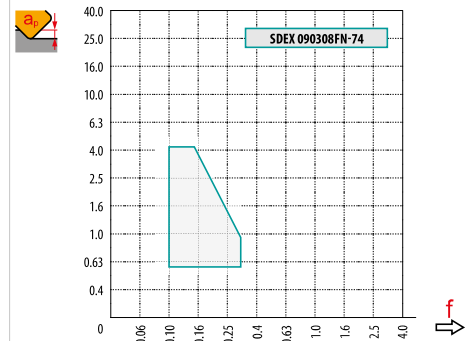
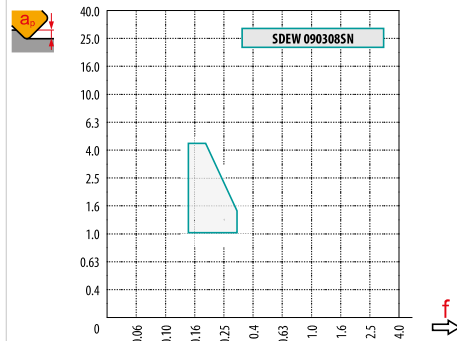
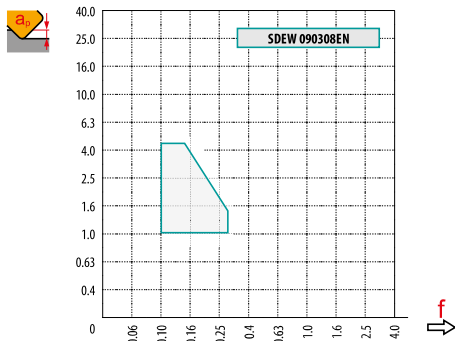


Geometría 74 con ángulo de desprendimiento de 0° para fresado de chaflanes a 45°.

SDEX 090308FN-74	M8330	0.8	305	0.12	4.5	180	0.11	4.5	285	0.12	4.5	—	—	—	75	0.11	3.6	—	—	—
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	SDEW 09 EN	SDEW 09 SN	SDEX 09-74
	0.8	0.8	0.8
	—	—	—



DC	DCX		$f_{\min}$	$f_{\max}$
10	22	1.09	0.20	0.30
16	28	1.17	0.25	0.34
25	37	1.24	0.32	0.39



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