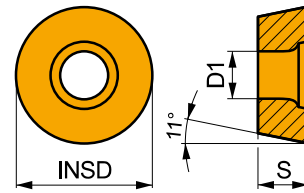


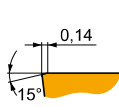
RPEW 15

	INSD	D1	S
	(mm)	(mm)	(mm)
1505	15.8	5.50	5.56



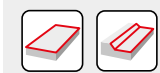
Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto	RE	P			M			K			N			S			H		
		vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)



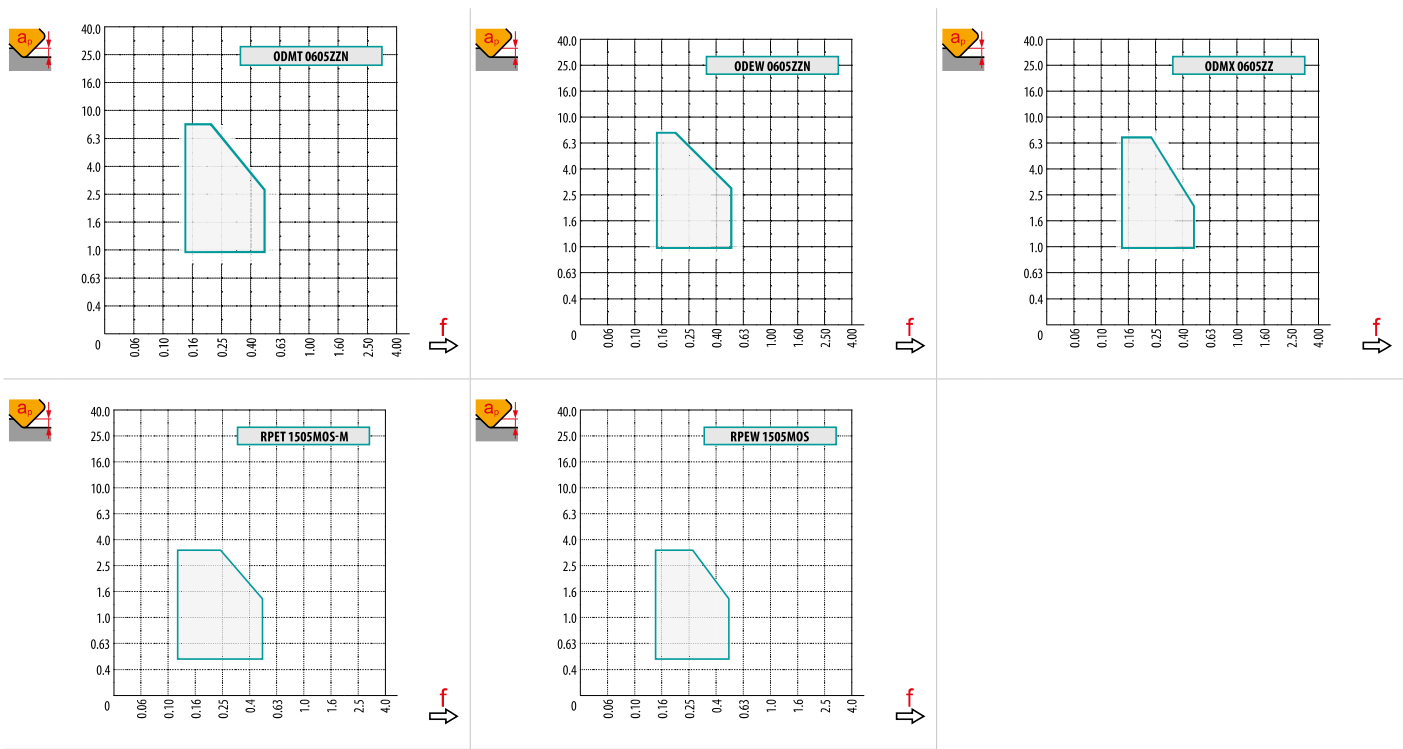
Plaquita para copiado y perfilado con ángulo de desprendimiento de 0°, para mecanizado medio.

RPEW 1505MOS	M8330	—	300	0.20	1.0	—	—	—	285	0.20	1.0	—	—	—	—	—	—	60	0.15	1.0
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$\frac{a_e}{DC}$	5 %	10 %	15 %	20 %	25 %	30 %	40 %	50 %	60 %	70 %	75 %	80 %	90 %	100 %
	1.48	1.35	1.27	1.22	1.19	1.16	1.11	1.08	1.05	1.03	1.00	1.00	1.00	1.00
	2.20	1.60	1.35	1.20	1.10	0.95	0.85	0.75	0.85	0.95	1.00	1.00	1.00	1.00
	0.64	0.64	0.64	0.64	0.64	0.65	0.65	0.67	0.68	0.71	0.72	0.74	0.79	1.00

	ODMT 06	ODEW 06	ODMX 06	RPET 15-M	RPEW 15
	—	—	—	7.89	7.89
	1.73	5.92	9.91	—	—

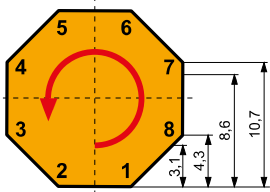


		0.00	0.50	0.75	1.25	1.50	2.00	2.50	3.00	4.00
		56.63	62.17	63.36	65.18	65.91	67.16	68.19	69.05	70.41
		73.63	79.17	80.36	82.18	82.91	84.16	85.19	86.05	87.41
		93.63	99.17	100.36	102.18	102.91	104.16	105.19	106.05	107.41
		118.63	124.17	125.36	127.18	127.91	129.16	130.19	131.05	132.41
160		153.63	159.17	160.36	162.18	162.91	164.16	165.19	166.05	167.41



63	1.49	0.78
80	1.54	0.88
100	1.59	0.98
125	1.64	1.10
160	1.70	1.24

i



-> 3.1	8
-> 4.3	7
-> 8.6	4
-> 10.7	2