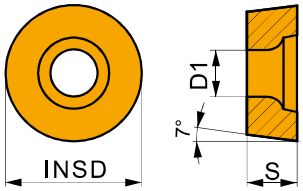
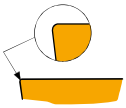
RCMW

PRAMET

	INSD (mm)	D1 (mm)	S (mm)
0602	6.0	2.80	2.38
0803	8.0	3.40	3.18
10T3	10.0	4.40	3.97
1204	12.0	4.40	4.76



Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto		RE (mm)	P vc (m/min)	P f (mm/rev)	P ap (mm)	M vc (m/min)	M f (mm/rev)	M ap (mm)	K vc (m/min)	K f (mm/rev)	K ap (mm)	N vc (m/min)	N f (mm/rev)	N ap (mm)	S vc (m/min)	S f (mm/rev)	S ap (mm)	H vc (m/min)	H f (mm/rev)	H ap (mm)
			HFC		E															
			Para acabado fino a semi-desbaste con corte contínuo y ligeramente interrumpido.																	
RCMW 0602M0	**T5305**	–	–	–	–	–	–	–	280	0.25	0.6	–	–	–	–	–	–	55	0.15	1.0
	T5315	–	–	–	–	–	–	–	250	0.25	0.6	–	–	–	–	–	–	50	0.15	1.0
RCMW 0803M0	**T5305**	–	–	–	–	–	–	–	255	0.30	0.8	–	–	–	–	–	–	50	0.15	1.0
	T5315	–	–	–	–	–	–	–	230	0.30	0.8	–	–	–	–	–	–	45	0.15	1.0
RCMW 10T3M0	**T5305**	–	–	–	–	–	–	–	225	0.40	1.0	–	–	–	–	–	–	45	0.15	1.0
	T5315	–	–	–	–	–	–	–	200	0.40	1.0	–	–	–	–	–	–	40	0.15	1.0
RCMW 1204M0	**T5305**	–	–	–	–	–	–	–	205	0.45	1.2	–	–	–	–	–	–	40	0.15	1.0
	T5315	–	–	–	–	–	–	–	190	0.45	1.2	–	–	–	–	–	–	40	0.15	1.0