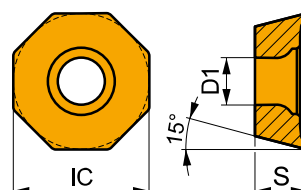


ODMT 06

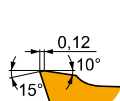


	IC	D1	S
	(mm)	(mm)	(mm)
0605	15.875	5.50	5.56



Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto	RE	P			M			K			N			S			H		
		vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)



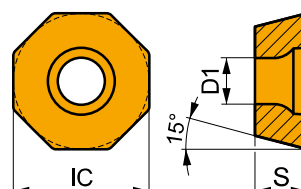
Plaquita de planeado a 45° con diseño ligeramente positivo para mecanizado medio.

ODMT 0605ZZN	M5315	—	✓	255	0.24	3.0	—	—	—	—	240	0.24	3.0	—	—	—	—	—	—
	M8330	—	■	200	0.24	3.0	—	—	—	—	190	0.24	3.0	—	—	—	—	—	—
	M8340	—	■	185	0.24	3.0	—	—	—	—	✓	175	0.24	3.0	—	—	—	—	—
	M9315	—	■	260	0.24	3.0	—	—	—	—	—	245	0.24	3.0	—	—	—	—	—
	M9325	—	■	245	0.24	3.0	—	—	—	—	—	230	0.24	3.0	—	—	—	—	—

ODEW 06

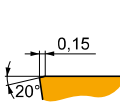


	IC	D1	S
	(mm)	(mm)	(mm)
0605	15.875	5.50	5.56



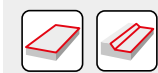
Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto	RE	P			M			K			N			S			H		
		vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)



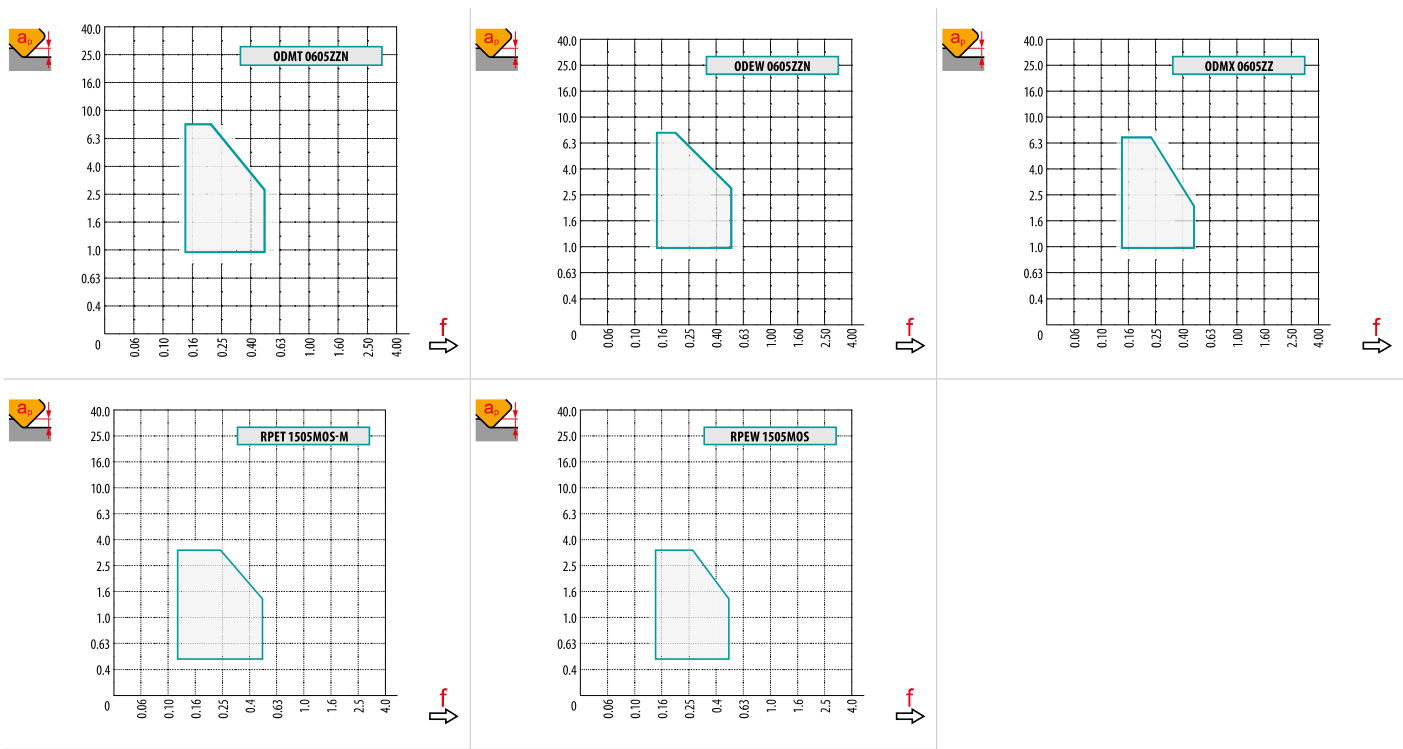
Plaquita para planeado a 45° con ángulo de desprendimiento de 0°, para mecanizado medio.

ODEW 0605ZZN	M8330	—	✓	210	0.26	2.5	—	—	—	—	195	0.26	2.5	—	—	—	—	40	0.15	1.0
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$\frac{a_e}{DC}$	5 %	10 %	15 %	20 %	25 %	30 %	40 %	50 %	60 %	70 %	75 %	80 %	90 %	100 %
	1.48	1.35	1.27	1.22	1.19	1.16	1.11	1.08	1.05	1.03	1.00	1.00	1.00	1.00
	2.20	1.60	1.35	1.20	1.10	0.95	0.85	0.75	0.85	0.95	1.00	1.00	1.00	1.00
	0.64	0.64	0.64	0.64	0.64	0.65	0.65	0.67	0.68	0.71	0.72	0.74	0.79	1.00

	ODMT 06	ODEW 06	ODMX 06	RPET 15-M	RPEW 15
	—	—	—	7.89	7.89
	1.73	5.92	9.91	—	—

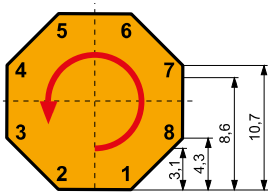


		0.00	0.50	0.75	1.25	1.50	2.00	2.50	3.00	4.00
63		56.63	62.17	63.36	65.18	65.91	67.16	68.19	69.05	70.41
80		73.63	79.17	80.36	82.18	82.91	84.16	85.19	86.05	87.41
100		93.63	99.17	100.36	102.18	102.91	104.16	105.19	106.05	107.41
125		118.63	124.17	125.36	127.18	127.91	129.16	130.19	131.05	132.41
160		153.63	159.17	160.36	162.18	162.91	164.16	165.19	166.05	167.41



63	1.49	0.78
80	1.54	0.88
100	1.59	0.98
125	1.64	1.10
160	1.70	1.24

i



-> 3.1	8
-> 4.3	7
-> 8.6	4
-> 10.7	2