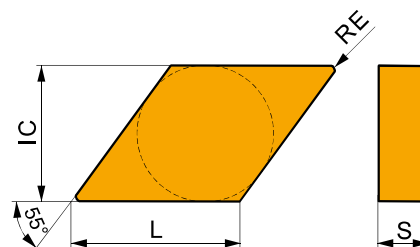




DNGN CER

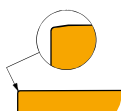


	IC	L	S
	(mm)	(mm)	(mm)
1504	12.700	15.50	4.76



Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto		RE	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
		(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



Para mecanizado con altas velocidades y corte continuo.

DNGN 150408 T01020	TC100	0.8	—	—	—	—	—	—	450	0.20	1.5	—	—	—	—	—	—	—	—	—
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