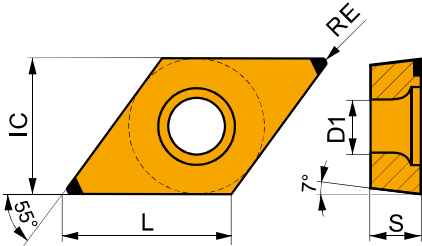




DCGW CBN

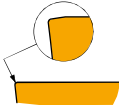


	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
11T3	9.525	4.50	11.60	3.97



Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto		RE	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
		(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)





Para acabado.

DCGW 11T304S01020B	TB310	0.4	—	—	—	—	—	—	370	0.10	0.4	—	—	—	95	0.07	0.3	75	0.15	1.0
DCGW 11T308S01020B	TB310	0.8	—	—	—	—	—	—	380	0.15	0.6	—	—	—	100	0.11	0.5	80	0.15	1.0