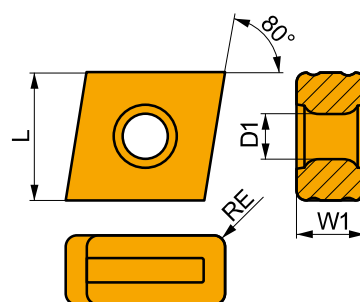


CNM

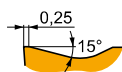


	D1	L	S
(mm)	(mm)	(mm)	(mm)
63	5.50	15.00	8.00



Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto	RE	P			M			K			N			S			H		
		vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)



Geometría universal.

CNM 563	M8330	1.2	185	0.30	10.0	—	—	—	175	0.30	10.0	—	—	—	—	—	—	—	—
	M8340	1.2	220	0.30	10.0	—	—	—	205	0.30	10.0	—	—	—	—	—	—	—	—