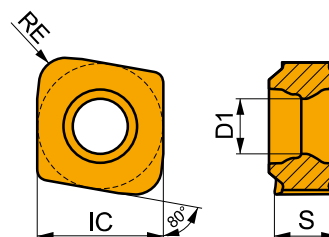


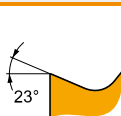
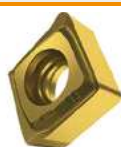
CNHX 05

	IC	D1	S
	(mm)	(mm)	(mm)
0502	4.800	2.10	2.40



Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto	RE	P			M			K			N			S			H		
		vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)



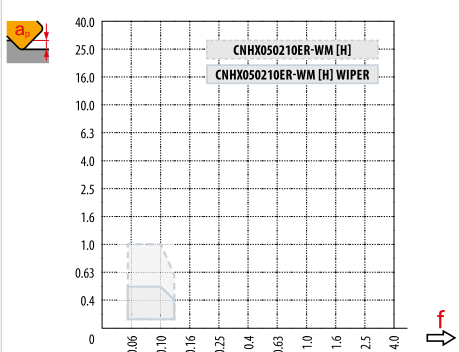
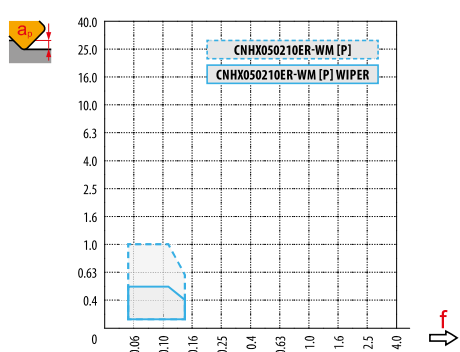
Geometría WM rascadora (Wiper) para semiacabado y acabado.

CNHX 050205ER-WM	M4310	0.5	350	0.10	0.5	—	—	—	335	0.10	0.5	—	—	—	—	—	—	70	0.15	1.0
	M8330	0.5	310	0.10	0.5	—	—	—	290	0.10	0.5	—	—	—	—	—	—	60	0.15	1.0
CNHX 050210ER-WM	M4310	1.0	440	0.10	0.5	—	—	—	420	0.10	0.5	—	—	—	—	—	—	85	0.15	1.0
	M8330	1.0	390	0.10	0.5	—	—	—	370	0.10	0.5	—	—	—	—	—	—	75	0.15	1.0

a_e / DC	5 %	10 %	15 %	20 %	25 %	30 %	40 %	50 %	60 %	70 %	75 %	80 %	90 %	100 %
$\times V$	1.48	1.35	1.27	1.22	1.19	1.16	1.11	1.08	1.05	1.03	1.00	1.00	1.00	1.00

a_e / DC	0.5 %	1.0 %	2.0 %	3.0 %	4.0 %	5.0 %
$\times V$	2.04	1.85	1.68	1.59	1.53	1.48

	CNHX 05-WM				
RE	0.5		1.0		
BS	0.50		0.50		



$\times DC$	max.	
12	0.4	
16	0.4	
20	0.5	

$\times DC$	RPMX	APMX/I
12	2.4	1/25
16	1.5	1/40
20	1.1	1/54