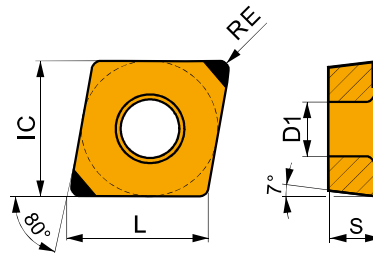




CCGW CBN

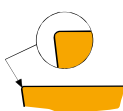


	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0602	6.350	2.80	6.50	2.38
09T3	9.525	4.50	9.70	3.97



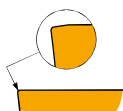
Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto	RE	P			M			K			N			S			H		
		vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



Para acabado.

CCGW 060204E-B	TB310	0.4	—	—	—	—	—	—	460	0.10	0.4	—	—	—	120	0.07	0.3	95	0.15	1.0
CCGW 09T304E-B	TB310	0.4	—	—	—	—	—	—	460	0.10	0.4	—	—	—	120	0.07	0.3	95	0.15	1.0



Para acabado.

CCGW 060204S01020B	TB310	0.4	—	—	—	—	—	—	460	0.10	0.4	—	—	—	120	0.07	0.3	95	0.15	1.0
CCGW 09T304S01020B	TB310	0.4	—	—	—	—	—	—	460	0.10	0.4	—	—	—	120	0.07	0.3	95	0.15	1.0