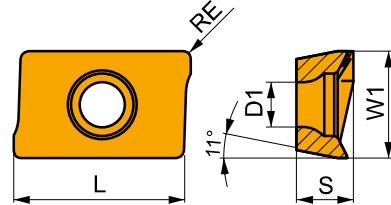


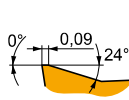
APKT 10

	W1	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1003	6.700	2.88	11.00	3.50



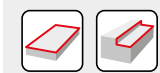
Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto	RE	P			M			K			N			S			H		
		vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)



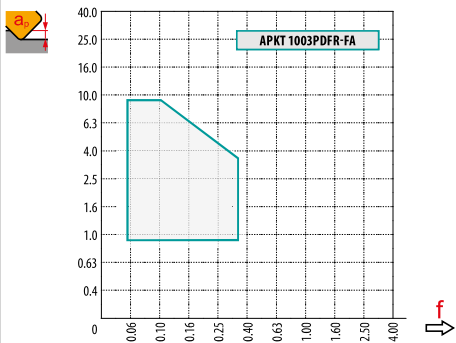
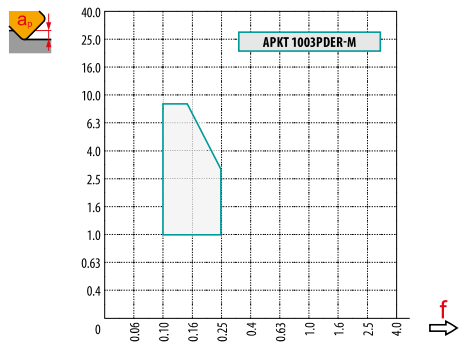
Geometría M muy positiva para mecanizado ligero a medio.

APKT 1003PDER-M	8215	0.5	■	285	0.12	4.0	■	170	0.11	4.0	■	270	0.12	4.0	—	—	—	■	70	0.11	3.2	—	—	—
	M8330	0.5	■	285	0.12	4.0	■	170	0.11	4.0	■	270	0.12	4.0	—	—	—	■	70	0.11	3.2	—	—	—
	M8340	0.5	■	255	0.12	4.0	■	150	0.11	4.0	■	240	0.12	4.0	—	—	—	■	60	0.11	3.2	—	—	—
	M9315	0.5	■	400	0.12	4.0	■	—	—	—	■	380	0.12	4.0	—	—	—	—	—	—	—	—	—	
	M9325	0.5	■	360	0.12	4.0	■	—	—	—	■	340	0.12	4.0	—	—	—	—	—	—	—	—	—	
	M9340	0.5	■	335	0.12	4.0	■	200	0.11	4.0	■	—	—	—	—	—	—	■	80	0.11	3.2	—	—	—



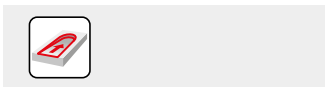
$\frac{a_e}{DC}$	5 %	10 %	15 %	20 %	25 %	30 %	40 %	50 %	60 %	70 %	75 %	80 %	90 %	100 %
	1.48	1.35	1.27	1.22	1.19	1.16	1.11	1.08	1.05	1.03	1.00	1.00	1.00	1.00
	2.20	1.60	1.35	1.20	1.10	0.95	0.85	0.75	0.85	0.95	1.00	1.00	1.00	1.00
	0.64	0.64	0.64	0.64	0.64	0.65	0.65	0.67	0.68	0.71	0.72	0.74	0.79	1.00

	APKT 10-M	APKT 10-FA
	0.5	0.5
	0.84	0.84

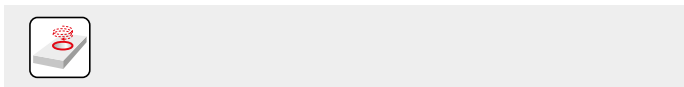


	max
4.5	

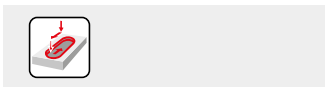
	1.0	3.0	5.0
	0.20	0.13	0.10



10	7.3	9.0/72
12	6.2	9.0/84
14	5.3	9.0/99
16	2.4	4.0/100
18	2.3	3.9/100
20	2.2	3.7/100
25	2.2	3.7/100
32	1.6	2.6/100



	DMIN	DMAX		
10	11.0	20.0	0.4	3.8
12	13.0	24.0	0.3	3.9
14	17.5	28.0	1.0	3.9
16	20.5	32.0	0.6	2.0
18	23.8	36.0	0.7	2.2
20	27.2	40.0	0.9	2.4
25	37.9	50.0	1.6	3.0
32	50.9	64.0	1.7	2.8



	0.3
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