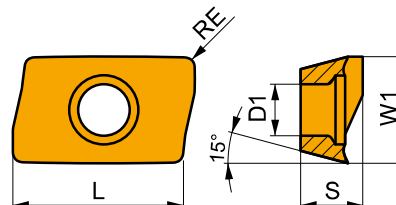


ADMX 07

PRAMET

	W1	D1	L	S
	(mm)	(mm)	(mm)	(mm)
0702	4.482	2.20	6.95	2.48

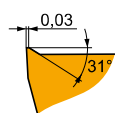


Valores de inicio adecuados para la velocidad de corte (vc), avance (f) y profundidad de corte (ap). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto	RE	P			M			K			N			S			H		
		vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)	(m/min)	(mm/tooth)	(mm)

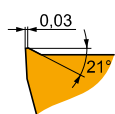


NEW



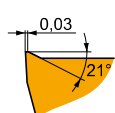
Geometría F con diseño positivo muy afilado para mecanizado ligero.

ADMX 070202SR-F	M8330	0.2	220	0.07	2.0	130	0.06	2.0	—	—	—	660	0.08	2.0	55	0.05	1.6	—	—	—
	M8340	0.2	200	0.07	2.0	120	0.06	2.0	—	—	—	—	—	—	50	0.05	1.6	—	—	—
ADMX 070204SR-F	M6330	0.4	200	0.07	2.0	140	0.06	2.0	—	—	—	—	—	—	60	0.05	1.6	—	—	—
	M8310	0.4	265	0.07	2.0	135	0.06	2.0	—	—	—	—	—	—	—	—	—	—	—	—
	M8330	0.4	235	0.07	2.0	140	0.06	2.0	—	—	—	705	0.08	2.0	55	0.05	1.6	—	—	—
	M8340	0.4	215	0.07	2.0	125	0.06	2.0	—	—	—	—	—	—	50	0.05	1.6	—	—	—
ADMX 070208SR-F	M9340	0.4	290	0.07	2.0	170	0.06	2.0	—	—	—	—	—	—	70	0.05	1.6	—	—	—
	M6330	0.8	240	0.07	2.0	170	0.06	2.0	—	—	—	—	—	—	70	0.05	1.6	—	—	—
	M8310	0.8	320	0.07	2.0	160	0.06	2.0	—	—	—	—	—	—	—	—	—	—	—	—
	M8330	0.8	280	0.07	2.0	165	0.06	2.0	—	—	—	840	0.08	2.0	70	0.05	1.6	—	—	—
	M8340	0.8	255	0.07	2.0	150	0.06	2.0	—	—	—	—	—	—	60	0.05	1.6	—	—	—



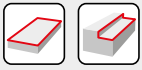
Geometría M con diseño positivo para mecanizado ligero a medio.

ADMX 070202SR-M	8215	0.2	210	0.09	2.2	125	0.08	2.2	195	0.09	2.2	630	0.11	2.2	50	0.06	1.8	—	—	—
	M8330	0.2	205	0.09	2.2	120	0.08	2.2	190	0.09	2.2	615	0.11	2.2	50	0.06	1.8	—	—	—
	M8340	0.2	185	0.09	2.2	110	0.08	2.2	175	0.09	2.2	—	—	—	45	0.06	1.8	—	—	—



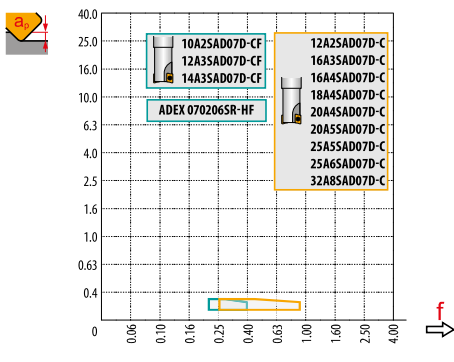
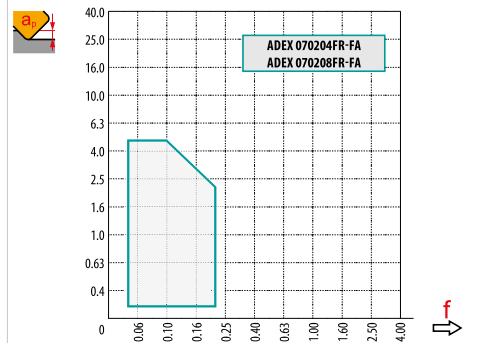
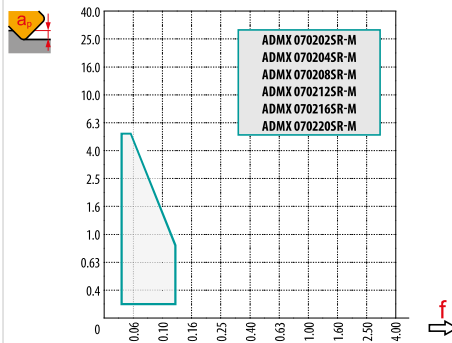
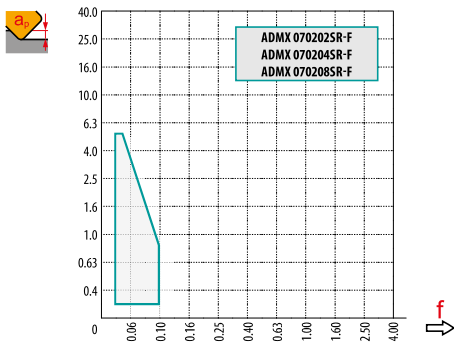
Geometría M con diseño positivo para mecanizado ligero a medio.

ADMX 070204SR-M	8215	0.4	225	0.09	2.2	135	0.08	2.2	210	0.09	2.2	675	0.11	2.2	55	0.06	1.8	—	—	—
	M6330	0.4	190	0.09	2.2	135	0.08	2.2	—	—	—	—	—	—	55	0.06	1.8	—	—	—
	M8310	0.4	245	0.09	2.2	120	0.08	2.2	230	0.09	2.2	—	—	—	—	—	—	—	—	—
	M8330	0.4	220	0.09	2.2	130	0.08	2.2	205	0.09	2.2	660	0.11	2.2	55	0.06	1.8	—	—	—
	M8340	0.4	200	0.09	2.2	120	0.08	2.2	190	0.09	2.2	—	—	—	50	0.06	1.8	—	—	—
ADMX 070208SR-M	M9340	0.4	265	0.09	2.2	155	0.08	2.2	—	—	—	—	—	—	65	0.06	1.8	—	—	—
	8215	0.8	270	0.09	2.2	160	0.08	2.2	255	0.09	2.2	810	0.11	2.2	65	0.06	1.8	—	—	—
	M6330	0.8	225	0.09	2.2	160	0.08	2.2	—	—	—	—	—	—	65	0.06	1.8	—	—	—
	M8310	0.8	290	0.09	2.2	145	0.08	2.2	275	0.09	2.2	—	—	—	—	—	—	—	—	—
	M8330	0.8	260	0.09	2.2	155	0.08	2.2	245	0.09	2.2	780	0.11	2.2	65	0.06	1.8	—	—	—
ADMX 070212SR-M	M8340	0.8	240	0.09	2.2	140	0.08	2.2	225	0.09	2.2	—	—	—	60	0.06	1.8	—	—	—
	M9340	0.8	315	0.09	2.2	185	0.08	2.2	—	—	—	—	—	—	75	0.06	1.8	—	—	—
	M8340	1.2	250	0.09	2.2	150	0.08	2.2	235	0.09	2.2	—	—	—	60	0.06	1.8	—	—	—
ADMX 070216SR-M	M8310	1.6	320	0.09	2.2	160	0.08	2.2	300	0.09	2.2	—	—	—	—	—	—	—	—	—
	M8330	1.6	290	0.09	2.2	170	0.08	2.2	275	0.09	2.2	870	0.11	2.2	70	0.06	1.8	—	—	—
	M8340	1.6	265	0.09	2.2	155	0.08	2.2	250	0.09	2.2	—	—	—	65	0.06	1.8	—	—	—
ADMX 070220SR-M	M6330	2.0	260	0.09	2.2	185	0.08	2.2	—	—	—	—	—	—	75	0.06	1.8	—	—	—
	M8310	2.0	340	0.09	2.2	170	0.08	2.2	320	0.09	2.2	—	—	—	—	—	—	—	—	—
	M8330	2.0	300	0.09	2.2	180	0.08	2.2	285	0.09	2.2	900	0.11	2.2	75	0.06	1.8	—	—	—
	M8340	2.0	275	0.09	2.2	165	0.08	2.2	260	0.09	2.2	—	—	—	65	0.06	1.8	—	—	—



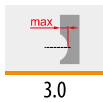
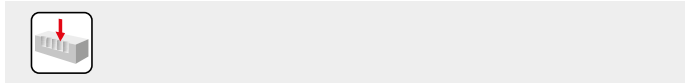
a_s DC	5 %	10 %	15 %	20 %	25 %	30 %	40 %	50 %	60 %	70 %	75 %	80 %	90 %	100 %
	1.48	1.35	1.27	1.22	1.19	1.16	1.11	1.08	1.05	1.03	1.00	1.00	1.00	1.00
	2.20	1.60	1.35	1.20	1.10	0.95	0.85	0.75	0.85	0.95	1.00	1.00	1.00	1.00
	0.64	0.64	0.64	0.64	0.64	0.65	0.65	0.67	0.68	0.71	0.72	0.74	0.79	1.00

	ADMX 07-F			ADMX 07-M						ADEX 07-HF	ADEX 07-FA	
	0.2	0.4	0.8	0.2	0.4	0.8	1.2	1.6	2.0	0.6	0.4	0.8
	1.38	0.89	0.54	1.38	0.89	0.54	1.07	0.7	0.33	—	0.94	0.55



ADEX 07-HF					
		0	0.1	0.2	0.3
10		5.6	7.8	8.7	9.4
12		7.6	9.8	10.7	11.4
14		9.6	11.8	12.7	13.4
16		11.6	13.8	14.7	15.4
18		13.6	15.8	16.7	17.4
20		15.6	17.8	18.7	19.4
25		20.6	22.8	23.7	24.4
32		27.6	29.8	30.7	31.4

HFC			
	0.1	0.2	0.3
	0.9	0.8	0.6



3.0



				HFC		
	1.0	3.0	5.0	0.1	0.2	0.3
	0.13	0.08	0.05	0.7	0.6	0.4



			HFC	
	RPMX	APMX/I	RPMX	APMX/I
10	5.2	5.0/56	3.5	0.3/6
12	3.4	5.0/86	2.2	0.3/9
14	2.5	4.2/100	1.6	0.3/12
16	1.9	3.2/100	1.3	0.3/15
18	1.7	2.8/100	1.1	0.3/17
20	1.5	2.5/100	0.9	0.3/21
25	1.1	1.8/100	0.7	0.3/26
32	0.8	1.2/100	0.5	0.3/36



					HFC			
	DMIN	DMAX			DMIN	DMAX		
10	12.0	20.0	0.5	2.8	12	20	0.30	0.30
12	16.0	24.0	0.7	2.2	16	24	0.30	0.30
14	20.0	28.0	0.8	1.9	20	28	0.30	0.30
16	24.0	32.0	0.8	1.6	24	32	0.30	0.30
18	28.0	36.0	0.9	1.6	28	36	0.30	0.30
20	32.0	40.0	0.9	1.6	32	40	0.30	0.30
25	42.0	50.0	1.0	1.5	42	50	0.30	0.30
32	56.0	64.0	1.0	1.4	56	64	0.30	0.30



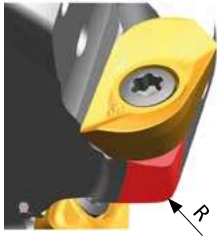
0.5



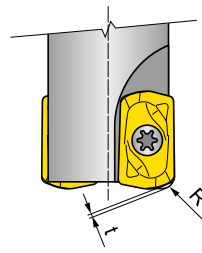
	HFC
	0.3



		3	5	10	15	20	30	40	50	60	80	100
10		0.346	0.447	0.632	0.775	0.894	1.095	1.265	1.414	1.549	1.789	2.000
12		0.379	0.490	0.693	0.849	0.980	1.200	1.386	1.549	1.697	1.960	2.191
14		0.410	0.529	0.748	0.917	1.058	1.296	1.497	1.673	1.833	2.117	2.366
16		0.438	0.566	0.800	0.980	1.131	1.386	1.600	1.789	1.960	2.263	2.530
18		0.465	0.600	0.849	1.039	1.200	1.470	1.697	1.897	2.078	2.400	2.683
20		0.490	0.632	0.894	1.095	1.265	1.549	1.789	2.000	2.191	2.530	2.828
25		0.548	0.707	1.000	1.225	1.414	1.732	2.000	2.236	2.449	2.828	3.162
32		0.620	0.800	1.131	1.386	1.600	1.960	2.263	2.530	2.771	3.200	3.578



ADMX 07	R
ADMX 070216SR-M	1
ADMX 070220SR-M	1.5
ADEX 070206SR-HF	1



ADEX 07	R	t
ADEX 070206SR-HF	0.8	0.18