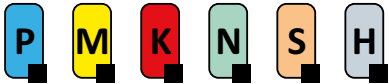
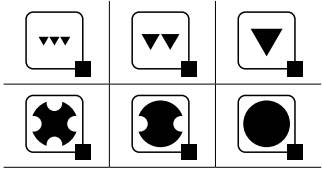
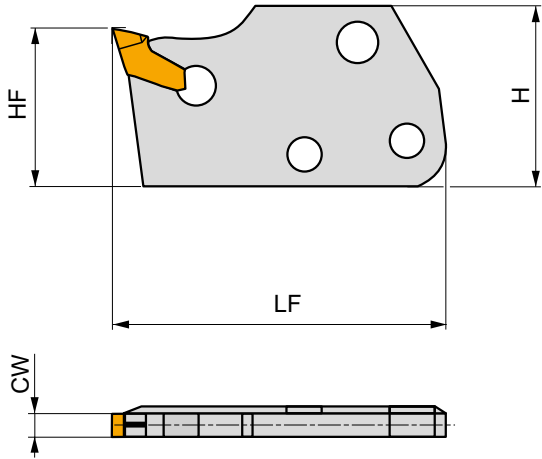
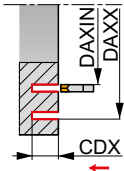


XLXFL BS AXIAL



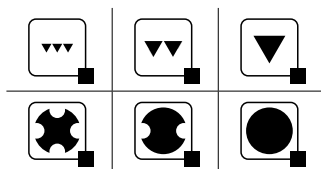
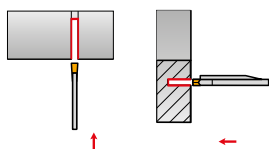
PRAMET



Producto		H	HF	LF	CW	CDX	DAXIN	DAXX			
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)			
L	XLXFL 250220-3.00-60	29	24	46	3.10	20	60	85	0.07	GI001	KV
	XLXFL 250220-3.00-80	29	24	46	3.10	20	80	105	0.05	GI001	KV
	XLXFL 250220-3.00-100	29	24	46	3.10	20	100	155	0.03	GI001	KV
	XLXFL 250220-3.00-150	29	24	46	3.10	20	150	280	0.03	GI001	KV

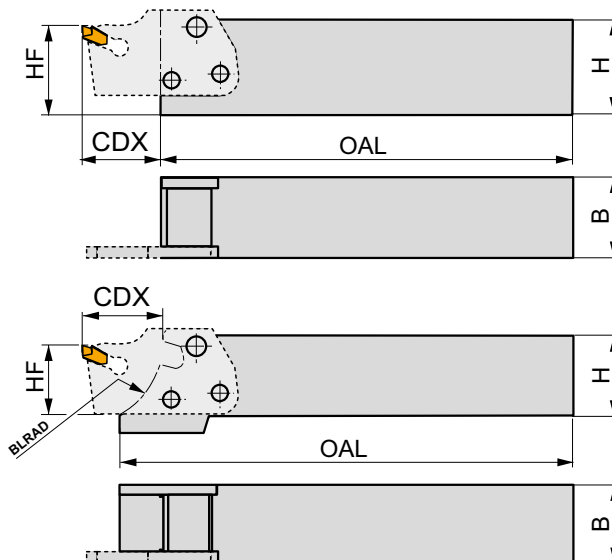
GI001	LFMX 3.1-.

KV	KV 5x70



Portaherramientas Modular para Lamas de Ranurado XLCCN, XLCF(NRL) o XLXFL

Portaherramientas modular para lamas de ranurado XLC 25 BS, XLCF(NRL) BS o de ranurado frontal XLXFL BS. Disponible con mangos de 12x12 hasta 32x25. Cuerpo tratado para una vida útil más larga.



Producto	HF (mm)	H (mm)	B (mm)	OAL (mm)	CDX (mm)	BLRAD (mm)	kg		
MS-EN-1212 F	12	12	12	75	15	—	0.13	GI006	ND4
MS-EN-1616 H	16	16	16	90	15	—	0.21	GI006	ND4
MS-EN-2020 K	20	20	20	115	15	—	0.23	GI003	ND5
MS-EN-2020 KS	20	20	20	129	15	25	0.42	GI060	ND5
MS-EN-2525 M	25	25	25	140	15	—	0.65	GI003	ND5
MS-EN-2525 MS	25	25	25	153	15	25	0.74	GI060	ND5
MS-EN-3225 P	32	32	25	160	15	—	0.95	GI003	ND5
MS-EN-3225 PS	32	32	25	174	15	25	1.00	GI060	ND5

GI003	XLC.. 25..15...	XLXFL 25...	XLC.. 25..25...
GI006	XLCF. 16..15...	XLCF. 16..20...	—
GI060	XLC.. 25..15...	XLC.. 25..25...	—

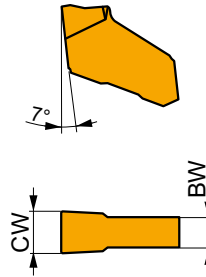
		Nm				Nm			
ND4	US 4011-T15P	3.5	M 4	10.6	—	—	—	—	FLAG T15P
ND5	US 45013-T20P	5.0	M 5	13	US 46017-T20P	5.0	M6	17	FLAG T15P

ND4 = 3 x US 4011-T15P; ND5 = 2 x US 45013-T20P

LFMX - F1



	CW	CWTOLL	CWTOLU	BW
(mm)	(mm)	(mm)	(mm)	(mm)
3.1	3.10	-0.04	0.04	2.60



Valores de inicio adecuados para la velocidad de corte (vc) y avance (f). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto		RE (mm)	P		M		K		N		S		H		PSIRR (°)	PSIRL (°)
			vc (m/min)	f (mm/rev)	vc (m/min)	f (mm/rev)	vc (m/min)	f (mm/rev)	vc (m/min)	f (mm/rev)	vc (m/min)	f (mm/rev)	vc (m/min)	f (mm/rev)		



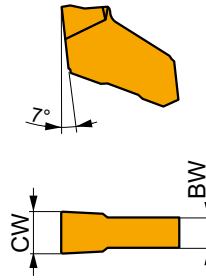
Geometría EN-F1 para tronizado y ranurado con corte continuo.

LFMX 3.1-.20ENF1	T8330	0.2	130	0.10	75	0.09	120	0.10	—	—	—	—	—	—	—	—
------------------	-------	-----	-----	------	----	------	-----	------	---	---	---	---	---	---	---	---

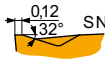
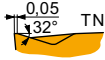
LFMX - F2



	CW	CWTOLL	CWTOLU	BW
	(mm)	(mm)	(mm)	(mm)
3.1	3.10	-0.04	0.04	2.60



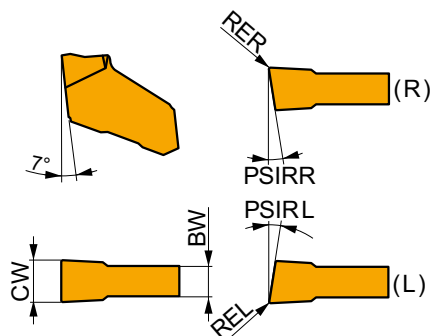
Valores de inicio adecuados para la velocidad de corte (vc) y avance (f). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto		RE (mm)	P	f	M	f	K	f	N	f	S	f	H	f	PSIRR (°)	PSIRL (°)			
			vc	(m/min)	(mm/rev)	vc	(m/min)	(mm/rev)	vc	(m/min)	(mm/rev)	vc	(m/min)	(mm/rev)			vc	(m/min)	(mm/rev)
			(m/min)	(mm/rev)	(m/min)	(mm/rev)	(m/min)	(mm/rev)	(m/min)	(mm/rev)	(m/min)	(mm/rev)	(m/min)	(mm/rev)					
 Geometría SN-F2 para tronizado con corte continuo.																			
LFMX 3.1-.20SNF2			6640	0.2	150	0.10	90	0.09	140	0.10	—	—	—	—	—	—			
			T8330	0.2	130	0.10	75	0.09	120	0.10	—	—	—	—	—	—	—		
 Geometría TN-F2 para tronizado y ranurado con corte continuo.																			
LFMX 3.1-.20TNF2			6640	0.2	150	0.10	90	0.09	140	0.10	—	—	—	—	—	—			
			T8330	0.2	130	0.10	75	0.09	120	0.10	—	—	—	—	—	—	—		

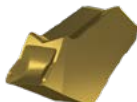
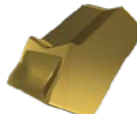
LFMX - M2



	CW	CWTOLL	CWTOLU	BW
	(mm)	(mm)	(mm)	(mm)
3.1	3.10	-0.04	0.04	2.60



Valores de inicio adecuados para la velocidad de corte (vc) y avance (f). Consulte nuestra APP Calculadora de mecanizado para obtener más cálculos.

Producto		RE	P		M		K		N		S		H		PSIRR	PSIRL
			vc	f	vc	f	vc	f	vc	f	vc	f	vc	f		
			(m/min)	(mm/rev)	(m/min)	(mm/rev)	(m/min)	(mm/rev)	(m/min)	(mm/rev)	(m/min)	(mm/rev)	(m/min)	(mm/rev)		
						Geometría SN-M2 para tronizado y ranurado con corte continuo a ligeramente interrumpido.										
LFMX 3.1-.20SNM2		6640	0.2	 150	0.15	 90	0.14	 140	0.15		—		—		—	—
	T8330	0.2	 130	0.15	 75	0.14	 120	0.15		—		—		—	—	—
						Geometría SR-M2 con diseño a derecha, para tronizado con corte continuo a ligeramente interrumpido.										
MX LFMX 3.1-.20SR8M2		T8330	0.2	 130	0.11	 75	0.10	 120	0.11		—		—		—	8
																—
						Geometría SL-M2 con diseño a izquierda para tronizado con corte continuo y ligeramente interrumpido.										
LFMX 3.1-.20SL8M2		T8330	0.2	 130	0.11	 75	0.10	 120	0.11		—		—		—	8
						Geometría TN-M2 para tronizado y ranurado con corte continuo y ligeramente interrumpido.										
LFMX 3.1-.20TNM2		6640	0.2	 150	0.15	 90	0.14	 140	0.15		—		—		—	—
	T8330	0.2	 130	0.15	 75	0.14	 120	0.15		—		—		—	—	—